



Super abrasives

No. 264, IV Phase, Peenya Indl. Area
Bangalore - 560058

TRIAL REPORT (SUPERFINISHING STONES)

Please furnish complete details to help us to develop the most suitable product for you. Please mention the parameters used while conducting the trials.

01.	Customers Name & Address	:	
02.	Machine Name / make	:	
03.	Coolant oil used :		
			Filtering efficiency :
		Material :	Hardness :
04.	Component Size	:	
05.	Initial Finish :	:	
			Final finish desired :
		Roughing:	Finishing:
06.	Size of Honing stones	:	
07.	Spindle RPM	:	
08.	Frequency of Oscillation	:	

09.	Stone Pressure	:
10.	Visual observation	:
11.	Honing Time	:
12.	Finish obtained	:
13.	Material Removal	:
14.	Visual observation on component	:
15.	Honing stones grade / code	:
16.	Stones life	:
17.	Visual observation on stone	:

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Note : In case there are more than 2 station please provide the above information for each station.