



Super abrasives

No. 264, IV Phase, Peenya Indl. Area
Bangalore - 560058

QUESTIONNAIRE FOR HONING STONES

Please print complete details clearly for us suggest you the most suitable product.

01.	Customers Name & Address	:						
02.	Machine Name / make	:						
03.	Horizontal / Vertical		Spindle RPM:		Reciprocation speed:			
			Filtering efficiency :					
			Material :		Hardness :			
04.	Component Size	:						
05.	Finish (Initial)	:						
			Final finish desired :		Material removal desired :			
			Stage1	Stage2	Stage3			
06.	Stone Pressure	:						
07.	Finish Achieved	:						

08.	Material Removal	:
09.	Time Taken	:
10.	Visual observation	:
11.	Size of Honing stones	:
12.	Code/Grade of Honing stones	:
13.	No of stones in holder	:
14.	Expected life	:
15.	Life Achieved	:
16.	Dressing frequency	:

17.	Visual observation on stone	:
Note : Please furnish above details for each operation.		