



Super abrasives

No. 264, IV Phase, Peenya Indl. Area
Bangalore - 560058

QUESTIONNAIRE FOR HONING STONES

Please print complete details clearly for us suggest you the most suitable product.

01.	Name of the Customer	
02.	Type of machine used (Horizontal / Vertical)	
03.	Honing Pressure	
04.	Reciprocation speed	
05.	Rotation speed	
06.	Coolant used	
07.	Size of component	
08.	Material of component	
09.	Hardness of component	

10.	Initial finish on component	
11.	Final finish desired	
12.	Material removal	
13.	Time taken to do one component	
14.	Size of stones used	
15.	No. of stones per set	
16.	Specification of present stones	
17.	Areas where improvement is desired	