



Super abrasives

No. 264, IV Phase, Peenya Indl. Area
Bangalore - 560058

QUESTIONNAIRE FOR SUPER FINISHING STONES

Please print complete details clearly for us suggest you the most suitable product.

01.	Name of the Customer	
02.	Type of machine used (Singal station / Multi station / through feed /superfinishing attachment)	
03.	No. of stations	
04.	Job material & its hardness	
05.	Size of job	
06.	Amount of material removal required	
07.	Finish before super finishing	
08.	Finish desired after super finishing	
09.	Coolant used	
10.	RPM of job for each station / Operation	

11.	Oscillation frequency of each station or each operation	
12.	Stone pressure (each station)	
13.	Feed rate (incase of through feed machine)	
14.	Time allowed for each operation	
15.	Size of stone used for each operation / station	
16.	Specification of the stones currently being at each station	
17.	Areas where improvement is desired	